



Chevrolet 2003-2007 Classic 2500HD/3500HD  
Grille Guard  
Installation Instructions

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1) Remove factory tow hooks and bolts. Retain for use in step 7.  
(see figure 1A)

2) Remove factory bolts behind front bumper. Retain for use in step 3. (see figure 1 B)

3) Using the bolts removed, install brackets provided and moderately tighten at this time.  
(see figure 2)

4) Lift grille guard and slide through tow hook cutout and secure with 1/2" X 1 1/2" bolts provided.  
(see figure 3)



Figure 1 A



Figure 1 B



Figure 2



Figure 3

5) Align grille guard and moderately tighten bolts under truck frame. (see figure 4)

6) Mount grille guard to brackets installed in step 3 with 1/2" x 1 1/2" bolts provided. Moderately tighten at this time. (see figure 5)

7) Re-install tow hooks and secure with #12 x 1 1/2" bolts & washers provided, along with the factory nuts removed in step 1. (see figure 6) Reuse (4) of the factory hardware removed in step 1 to secure the side and bottom.

8) Align grille guard and tighten all bolts with 75 lbs of torque.



Figure 4



Figure 5



Figure 6

Installation Kit included:

- |                   |                                   |
|-------------------|-----------------------------------|
| (1) Left Bracket  | (2) 1/2" x 1 1/2" hex bolts       |
| (1) Right Bracket | (2) 1/2" x 1 1/2" hex bolts black |
|                   | (2) 1/2" hex nuts                 |
|                   | (2) 1/2" hex nuts black           |
|                   | (4) 1/2" flat washers             |
|                   | (2) 1/2" flat washers black       |
|                   | (2) #12 x 1 1/2" hex bolts        |